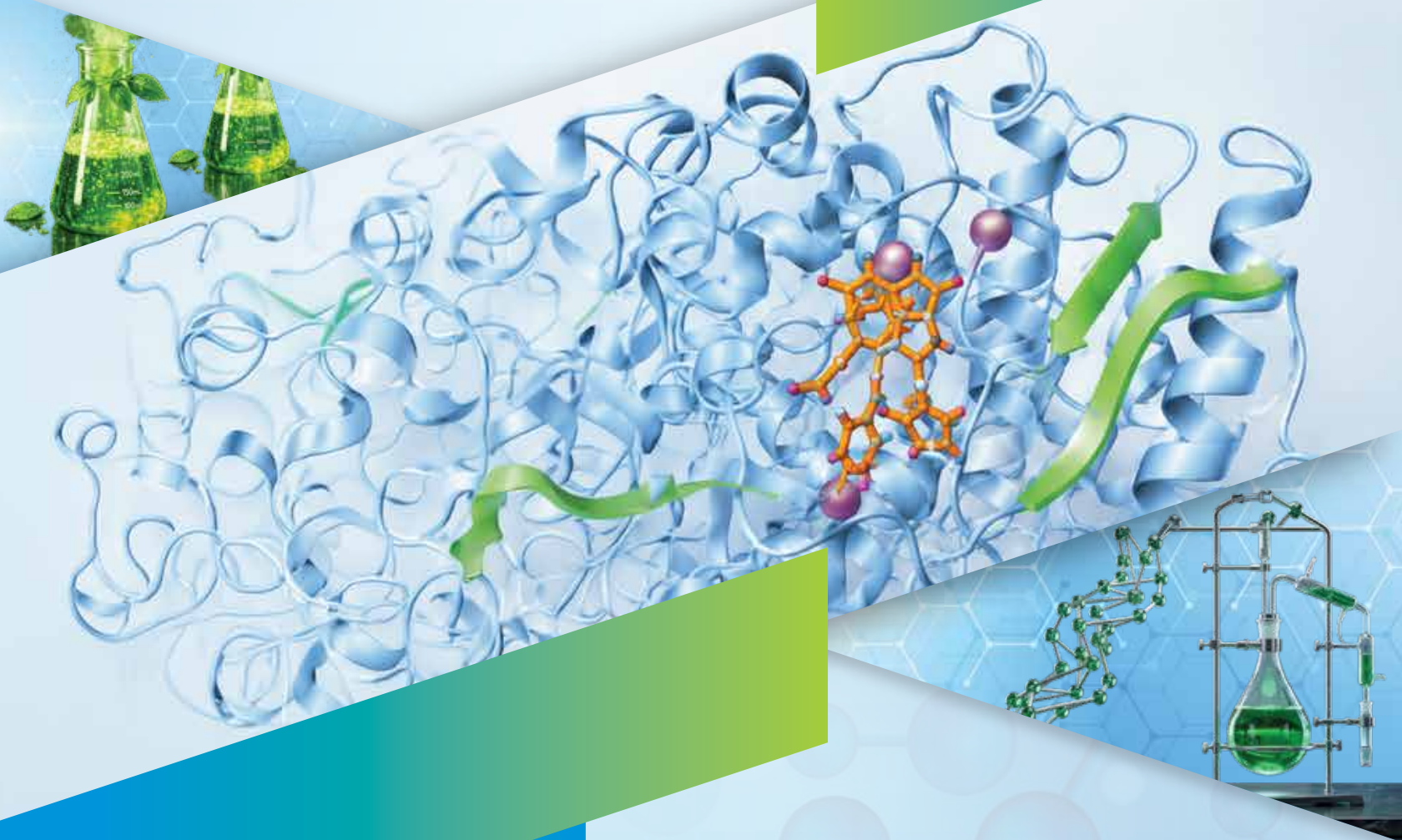


# ENZYMATIC TRANSFORMATION

## GREEN CHEMISTRY



# BIOCATALYSIS CREATES GREEN CHEMISTRY

## ABOUT US:

Fermenta Biotech Limited (Fermenta), founded in 1986, is a pioneer in immobilized enzyme technology with the mission to contribute to the emerging transformation of biocatalysis. Fermenta's objective is to identify, validate, patent, and commercialize enzyme based technologies for green manufacturing. The enzyme manufacturing unit in Kullu and the DBT approved R&D facility in Thane have consistently developed and sustained Fermenta's leadership in providing advanced enzyme technologies.

## PRODUCTS:

Variants of Penicillin G amidase (CAS 9014-06-6), *Thermomyces lanuginosus* lipase (CAS 9001-62-1), and *Candida antarctica* lipase (CALB) (CAS 9001-62-1) are versatile biocatalysts. CALB lipase is widely used in green fuels and chiral chemistry to catalyse specific organic transformations. These enzymes display high substrate specificity with low impurity profile suitable in aqueous, suspension and solvent phase media enabling reusability and recyclability.



# FERMASE PA850

PENICILLIN G AMIDASE CATALYST

## Product type

**FERMASE PA850** is based on improved covalent immobilization technique of highly purified enzyme on macroporous epoxy acrylate beads. The enzyme is obtained from non-pathogenic, non-toxic *E.coli* strain with enhanced penicillin G amidase activity. It is supplied as insoluble, wet spherical beads with uniform particle size distribution.

## Description

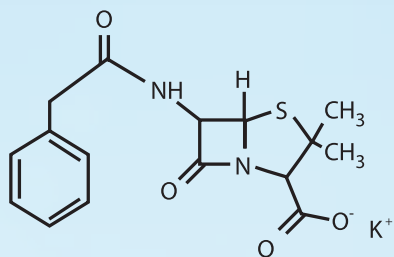
White or cream to pale yellow spherical beads with defined particle size distribution. The color may vary from batch to batch and the color intensity is not an indication of the product quality.

## Advantages

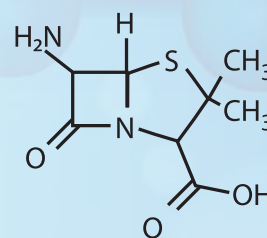
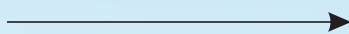
- Very high specific activity, selectivity and precision
- High operational stability & recyclability

## Application

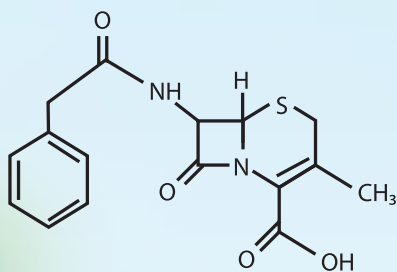
Synthesis of betalactam intermediates like 6-APA, 7-ADCA, and 7-AVCA



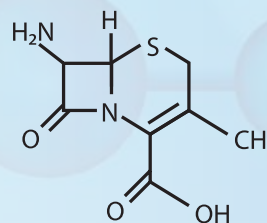
Penicillin G Potassium Salt (PenG)



6-Amino Penicillanic Acid (6-APA)



Cephalosporin G (CephG)



7-Amino Deacetoxy Cephalosporonic Acid (7-ADCA)

### Dry weight

32–35 %

### Particle size

100–500 µm > 98.0%, 50–100 µm < 2.0%

### Enzyme activity

Not less than 850 U/g dry weight.

### Unit definition (U/g)

Amount of enzyme catalyzing the formation of one micromole of 6- aminopenicillanic acid at 37°C, pH 8.0 at 2 % (w/v) Penicillin G initial concentration, in the milieu of 50 mM Sodium Phosphate buffer, within the range of zero order kinetics.

### Storage & Product stability

Cool and dry conditions are recommended for storage. The recommended temperature for storage is between 2–8°C. When stored under these conditions, the product will maintain its declared activity for 24 months. Do not freeze!

### Material support data

- Technical Data Sheet
- Material Safety Data Sheet
- Certificate of Analysis

### Safety

**FERMASE PA850** is very safe to handle. Avoid raising dust and contact with skin and eyes. Take up spilled dust by mechanical means. Avoid forming aerosols, wash contaminated clothing & ensure sufficient ventilation.

### Packing size

Bulk pack size: 20 kg

### Certificates

ISO 9001:2015, ISO 14001:2015,  
ISO 45001:2018



Manufactured by :  
**Fermenta Biotech Limited**

A-1501, Thane One, DIL Complex, Ghodbunder Road,  
Majiwade, Thane (West) 400 610, Maharashtra, India

FBL/GCH/PSI/05/26/01

### Product type

**FERMASE PS250** is based on improved covalent immobilization technique of highly purified Penicillin G acylase enzyme obtained from *Achromobacter* sp. on epoxy acrylate polymer beads. It is supplied as insoluble, wet spherical beads with uniform particle size distribution.

### Description

Off white to pale yellow spherical beads with uniform particle size distribution. Colour may vary from batch to batch and the colour intensity is not an indication of the product quality.

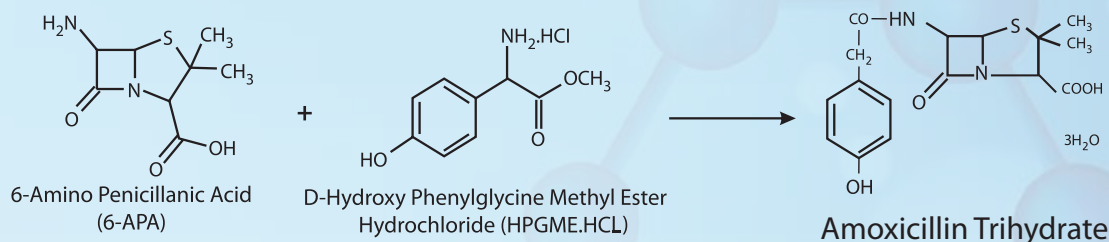
### Advantages

- Higher Amoxicillin synthesis activity
- Longer stability
- Faster reaction rate
- Lower ester hydrolysis

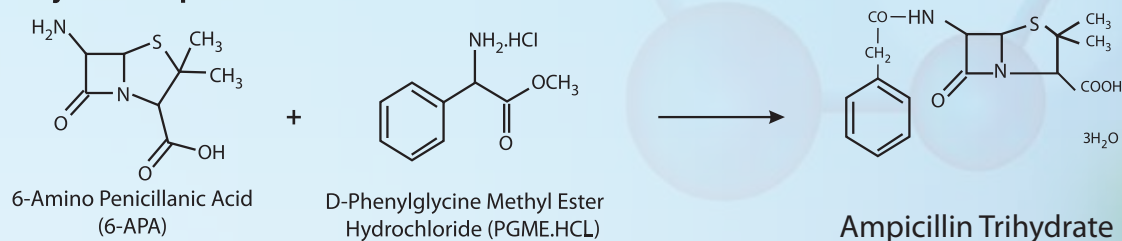
### Application

It is used for the synthesis of amoxicillin and ampicillin.

#### Enzymatic Amoxicillin



#### Enzymatic Ampicillin



### Particle size

250–500  $\mu\text{m}$  > 95.0 %

### Enzyme activity

Penicillin G hydrolysis activity: Minimum 50.00 U/g dry weight  
Amoxicillin synthesis activity: Minimum 200.00 U/g dry weight

### Dry weight

42.00 to 46.00 %

### Unit definition (U/g)

Amount of enzyme catalyzing the formation of amoxicillin from acylation of 6-APA and 4-Hydroxyphenyl glycine methyl ester HCl in 100 mM Sodium phosphate buffer pH 6.3 at 28°C within the range of zero order kinetics.

### Storage & Product stability

Cool and dry conditions are recommended for storage. The recommended temperature for storage is 2–8°C. When stored under these conditions, the product will maintain its declared activity for 24 months.

### Material support data

- Technical Data Sheet
- Material Safety Data Sheet
- Certificate of Analysis

### Safety

**FERMASE PS250** is very safe to handle. Avoid raising dust and contact with skin and eyes. Take up spilled dust by mechanical means. Avoid forming aerosols, wash contaminated clothing & ensure sufficient ventilation.

### Certificates

Halal, ISO 9001:2015,  
ISO 14001:2015, ISO 45001:2018



Manufactured by :  
**Fermenta Biotech Limited**

A-1501, Thane One, DIL Complex, Ghodbunder Road,  
Majiwade, Thane (West) 400 610, Maharashtra, India

FBL/GCH/PSI/05/26/01

# BIOCATALYST CALB 10L

Liquid *Candida antarctica* Lipase B

## Product type

**Biocatalyst CALB 10L** is a recombinant *Candida antarctica* lipase B enzyme expressed in *Pichia pastoris* cells. It is supplied as formulated enzyme equilibrated with buffer and permitted preservatives.

## Description

Biocatalyst CALB 10L is a green, yellowish green or light brown colored liquid. Colour may vary from batch to batch and the colour intensity is not an indication of the product quality.

## Advantages

- High enzymatic activity
- High stability
- Higher selectivity

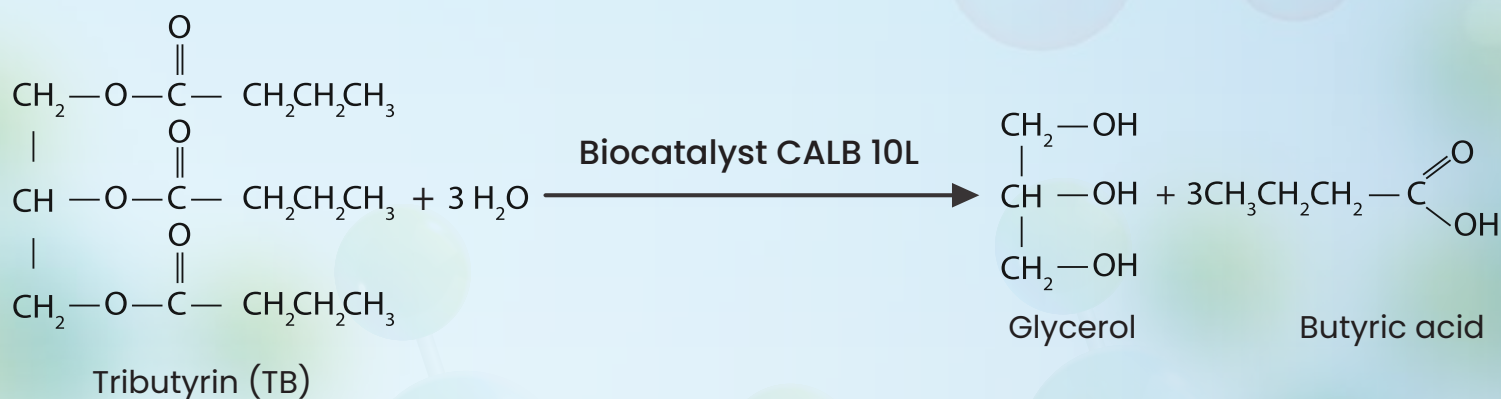
## Information

| Character              | Value                                                                                                                                                                                                      |
|------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Enzyme Activity</b> | > 10'000 TBU/mL (Tributyryn hydrolysis)                                                                                                                                                                    |
| <b>TBU definition</b>  | Amount of enzyme catalyzing the formation of 1 µmol of butyric acid at 40°C, pH 7.5 at 10% (v/v) Tributyrin concentration per minute per mL enzyme in the milieu of 100 mM sodium phosphate buffer pH 7.5. |

## Application

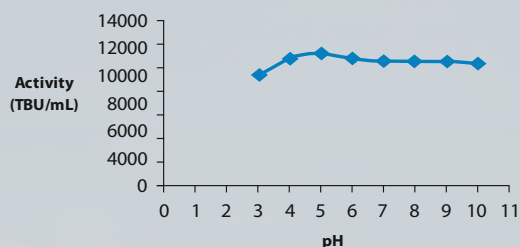
- Enantioselective hydrolysis, synthesis of esters, and amides
- Versatile applications in the APIs, pharmaceutical, food, organic chemistry, flavours and fragrances, and the production of omega-3 fatty acids.

For TBU activity

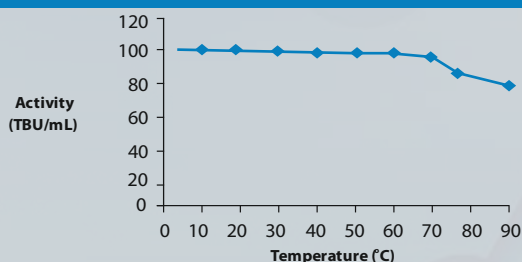


## BIOCATALYST CALB 10L PROFILE

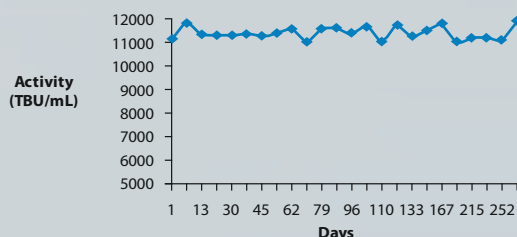
pH stability



Temperature stability



Storage stability (at 5°C)



### Storage & Product stability

Cool and dry conditions are recommended for storage. The recommended temperature for storage is between 2 to 8°C.

When stored under these conditions, the product will maintain its declared activity for at least 12 months.

### Safety

Biocatalyst CALB 10L is very safe to handle. Avoid generating mist contact with skin and eyes. Take up spilled liquid by mechanical means. Avoid forming aerosols, wash contaminated clothing & ensure sufficient ventilation.

### Packing size

- Minimum pack size: 1 kg
- Bulk pack size: 25 kg

### Certificates

Halal, Kosher, ISO 9001:2015,  
ISO 14001:2015, ISO 45001:2018



Manufactured by :  
**Fermenta Biotech Limited**

A-1501, Thane One, DIL Complex, Ghodbunder Road,  
Majiwade, Thane (West) 400 610, Maharashtra, India

FBL/GCH/PSI/05/26/01

# BIOCATALYST CALBTA10000

*Candida antarctica* Lipase B

## Product type

**Biocatalyst CALBTA10000** is a recombinant *Candida antarctica* lipase B enzyme expressed in *Pichia pastoris* cells. It is immobilized on polyacrylate beads.

## Description

Biocatalyst CALBTA10000 is white or off white spherical beads with defined particle size distribution. Colour may vary from batch to batch and the colour intensity is not an indication of the product quality.

## Advantages

- Chiral selectivity
- Specificity for hydrolysis and synthesis of esters and amides
- Stability in polar and non-polar solvents
- Suitability and recyclability in aqueous and biphasic reactions

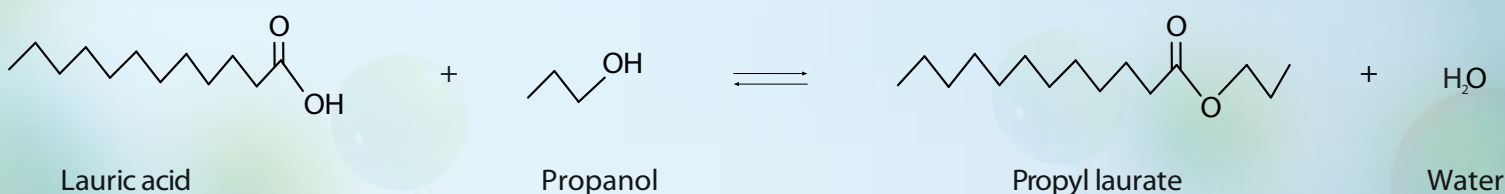
## Information

| Character              | Value                                                                                                                                             |
|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Particle Size</b>   | 300 µ to 500 µ: Minimum 98.00 %.                                                                                                                  |
| <b>Enzyme Activity</b> | > 10'000 PLU/g (Propyl laurate synthesis)                                                                                                         |
| <b>PLU definition</b>  | One PLU Enzyme unit corresponds to synthesis of 1 µmol propyl laurate per minute per gram of dry enzyme at 60°C from lauric acid and 1- propanol. |

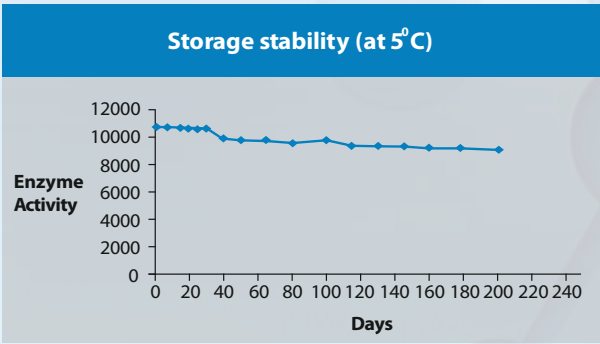
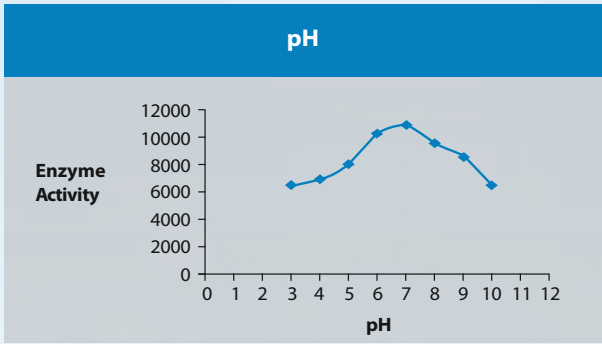
## Application

- Enantioselective hydrolysis and synthesis of esters and amides, transesterification reactions
- Versatile applications in the APIs, pharmaceutical, food, organic chemistry, flavours and fragrances, and the production of omega-3 fatty acids.

For PLU activity



Biocatalyst CALBTA10000 Profile



Storage & Product stability

Cool and dry conditions are recommended for storage. The recommended temperature for storage is between 2°C to 8°C. Do not freeze when stored under these conditions, the product will maintain its declared activity for 24 months.

Safety

Biocatalyst CALBTA10000 is very safe to handle. Avoid raising dust and contact with skin and eyes. Take up spilled dust by mechanical means. Avoid forming aerosols, wash contaminated clothing & ensure sufficient ventilation.

Packing size

- Minimum pack size: 1 kg
- Bulk pack size: 25 kg

Certificates

Halal, Kosher, ISO 9001:2015,  
ISO 14001:2015, ISO 45001:2018



Manufactured by :  
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A-1501, Thane One, DIL Complex, Ghodbunder Road,  
Majiwade, Thane (West) 400 610, Maharashtra, India

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## Product type

**Biocatalyst TL 15L** is recombinant *Thermomyces lanuginosus* lipase enzyme expressed in *Pichia pastoris* cells supplied as formulated enzyme solution in buffer with permitted stabilizers and preservatives.

## Description

Biocatalyst TL 15L is green, yellowish green or light brown colored liquid. Color intensity may vary from batch to batch, and intensity is not indicative of product quality.

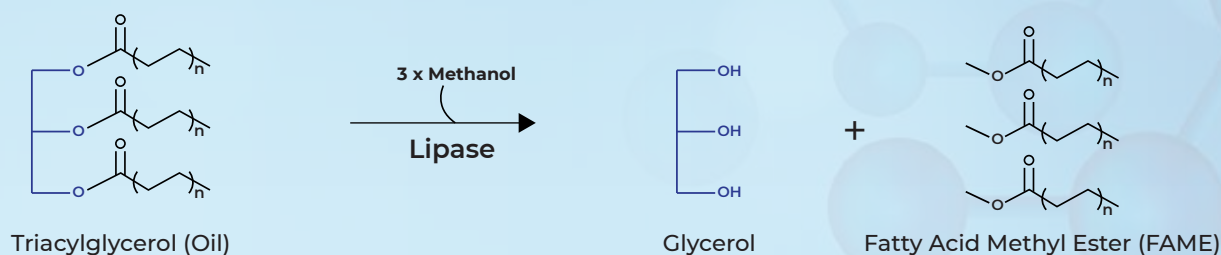
## Advantages

- Suitability of use in saturated and unsaturated oils
- Specific for the transesterification and hydrolysis reactions in various oils
- Most suitable for biodiesel application

## Application

### 1. Transesterification

Example: Biodiesel, Ethyl esters, Glycerol esters.

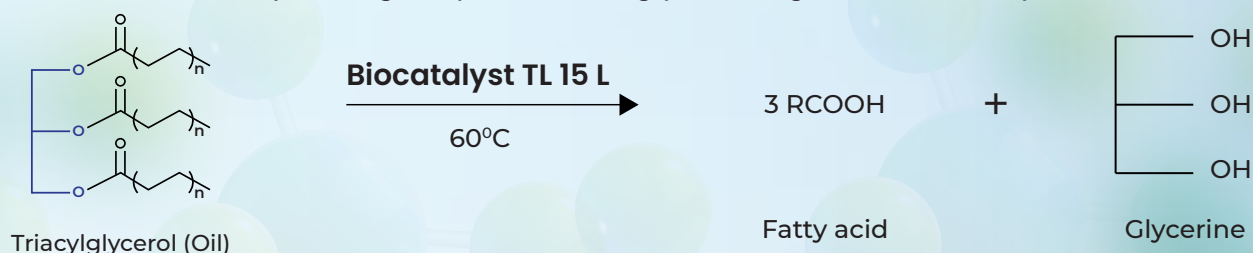


### Key advantages of Enzyme use in biodiesel

| PARAMETERS          | CHEMICAL       | ENZYMATIC    |
|---------------------|----------------|--------------|
| Methanol Quantity   | 40-50%         | 25-30%       |
| Methanol Recovery   | Required       | Not Required |
| Sulphuric acid      | Used           | Not used     |
| By Product          | Soap formation | None         |
| Glycerin coloration | Coloured       | Clean        |
| Glycerin purity     | Less pure      | Pure         |
| Temperature (° C)   | 80             | 35-40        |
| Caustic requirement | More           | Minimal      |

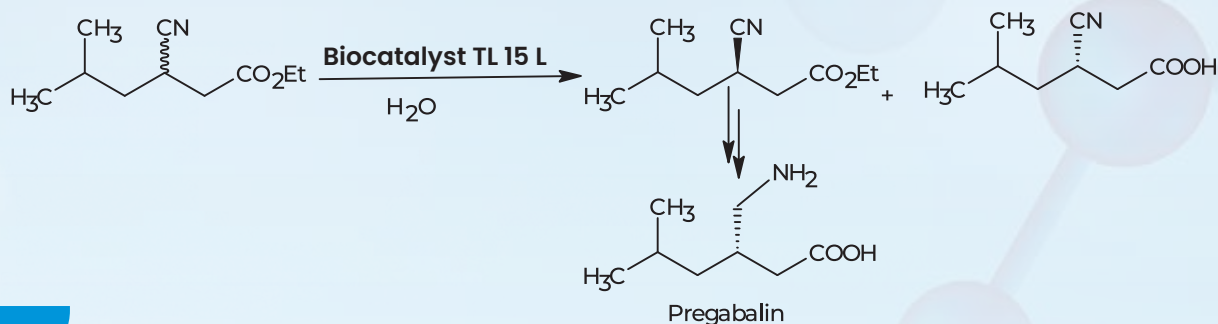
### 2. Hydrolysis

Reaction chemistry: Hydrolysis of triglycerides in oil to form corresponding fatty acids and glycerin. E.g. Castor oil fatty acids (COFA).



### 3. API intermediates

E.g. Pregabalin

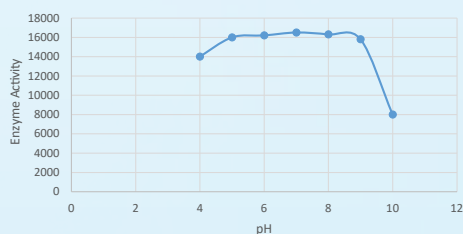


#### Information

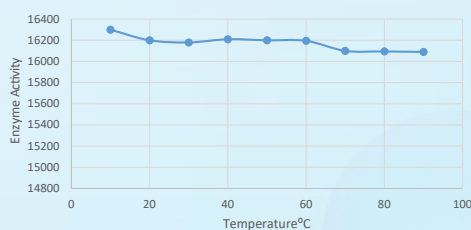
| CHARACTER       | VALUE                                                                                                                                                                                                            |
|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Enzyme Activity | NLT 15000 TBU/mL (Tributyryn hydrolysis)                                                                                                                                                                         |
| TBU definition  | Amount of enzyme catalyzing the formation of 1 $\mu$ mol of butyric acid at 40°C, pH 7.5 at 10% (W/V) Tributyrin concentration per minute per ml. enzyme in the milieu of 100 mM sodium phosphate buffer pH 7.5. |

#### Biocatalyst TL 15 L Profile

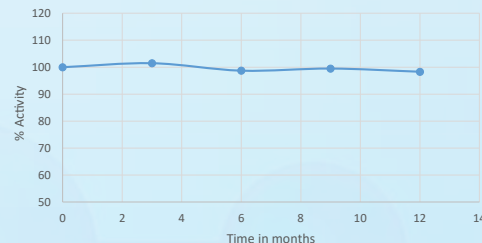
pH profile of Biocatalyst TL 15L



Temperature profile of Biocatalyst TL 15L



Storage Stability of Biocatalyst TL 15L



#### Storage & Product stability

Cool and dry conditions are recommended for storage. The recommended temperature for storage is between 2°C to 8°C. When stored under these conditions, the product will maintain its declared activity for at least 12 months.

#### Safety

Biocatalyst TL 15 L is very safe to handle. Avoid generating mist and contact with skin and eyes. Take up spilled liquid by mechanical means. Avoid forming aerosols, wash contaminated clothing & ensure sufficient ventilation.

#### Packing size

- Minimum pack size: 1 kg
- Bulk pack size: 25 kg



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## CERTIFICATIONS & ACCEREDITATIONS

**ISO  
14001:2015**

**ISO  
9001:2015**

**ISO  
45001:2018**



\*Product / Site Specific



### **Fermenta Biotech Limited**

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